

Density calcium silicate boards (annealed)

## **CALCAST® CC 100, CC 150, CC 350, CC 450**

**CALCAST®** is a high-temperature insulating ceramic based on calcium silicate. It has bulk densities of 860 to 1,040 kg/m<sup>3</sup>. The temperature limit is 1,000 °C. The material is not wetted by liquid NF-metals and is therefore an ideal material in casting applications with direct contact to liquid metal. **CALCAST®** insulates and is used to control the distribution of the metal.

Typical applications of **CALCAST®** are components for the production of billets and ingots in horizontal and vertical casting units, e.g. nozzles, spouts, floats, stoppers and hot top rings.

Furthermore, our **CALCAST®** grades are standard materials used in foundry casting processes such as LPDC, HPDC, CPC and gravity casting. They are used e.g. as bushings, nozzles, connecting launders and casting boxes.

Different **CALCAST®** materials are available for various processes and applications. The properties of the different grades are customized to particular applications.

### **Machining**

**CALCAST®** can be precisely machined to close tolerances. With our 5-axis processing machines we can produce the most complicated geometries.

### **SPECIAL FEATURES**

- good insulation
- low thermal capacity
- dimensionally stable
- excellent edge stability
- no wetting with liquid non-ferrous metals
- precise machinable in close tolerances



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CALCAST®		Method	Unit	CC 100	CC 150	CC 350	CC 450					
Upper application limit temperature		EN 1094-6	°C	1,000	1,000	1,000	1,000					
Bulk density (± 10 %)		EN 1602	kg/m <sup>3</sup>	860	1,040	1,040	1,000					
Open porosity (in acc. with standard)		EN 993-1	%	68	60	58	63					
Compression strength		EN 826	MPa	19	28	28	27					
Flexural strength		EN 12089	MPa	7	10	13	15					
Hardness		DIN 53505	Shore D	55	66	70	65					
Shrinkage after 12 h		EN 1094-6	%									
Length and width	750 °C							0.20	0.05	0.25	0.10	
Thickness	750 °C							0.60	0.20	0.80	0.60	
Length and width	1,000 °C							0.30	0.12	0.30	0.15	
Thickness	1,000 °C							1.10	0.70	1.50	1.80	
Thermal conductivity $\lambda$ at $t_m$		EN 12667	W/(m K)									
								200 °C	0.24	0.27	0.27	0.27
								400 °C	0.26	0.28	0.28	0.28
								600 °C	0.29	0.31	0.31	0.31
		800 °C	0.32	0.35	0.35	0.35						
Specific thermal capacity			kJ/(kg K)	0.8-1.2	0.8-1.2	0.8-1.2	0.8-1.2					
Coefficient of expansion		RT-750 °C	DIN 51045-5	K <sup>-1</sup> x 10 <sup>-6</sup>	⊥	//	⊥	//	⊥	//	⊥	//
⊥ perpendicular to board plane												
// parallel to board plane					7.2	6.0	5.1	6.0	4.7	6.3	4.4	5.3
Chemical composition												
Calcium silicate			%	-	-	95-97	96					
(CaO-; MgO-; Al <sub>2</sub> O <sub>3</sub> -) silicate				97.5-98	97.5-98	-	-					
R <sub>x</sub> O <sub>x</sub> (R=Fe, Ti, K, Na)				1	1	1	1					
Annealing loss			%	2.0-2.5	1.0-1.5	3.0-3.5	3.0-4.0					
Dimensions												
Standard sizes		Tolerances										
Length		±2; *0/+50	mm	1,000/1,500/3,000*								
Width		0/+20	mm	1,250								
Thickness		0/+0.8	mm	12.7/19.1/25.4/31.8/38.1/50.8/76.2/101.6								
Surfaces ground on both sides, without trimming.												
Other dimensions are available on request.												

The properties mentioned are typical values obtained according to the listed methods. Product variations have to be taken into account. The data do not represent guaranteed properties and cannot be used for any warranty claim. Data are subject to technical modifications.

